



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3929-1
Job Sheet 171446



(D)

Part No: D3929-1

Job Qty: 10 ea

Part Name: Support Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/1/18

Job Tracking No:

Due Date: 2/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.09.06 AS PER REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/06
110	Waterjet	10 pcs		2/9/18	0.00	0.79	Waterjet1		SC 18/02/06
130	QC	10 pcs		2/9/18	0.00	0.00	QC8		38 FEB 13 2018
140	Packaging	10 pcs		2/9/18	0.00	0.00	Packaging3		9-89
150	QC21-SA	10 Ea		2/9/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	4.5000 sf (.45 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	5	57	0

5032211

DART
AEROSPACE
S040437



PART NO: D3929 – 1
Original Serial #: S040437
Revision:
Operation:
Change No:

Start up Operation 02/08/18

Job No: 171446

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support Gusset	0.375Inches + 0.006 - 0.001	0.381 0.374	Diameter 0,375	
2	Support Gusset	0.500Inches ± 0.010	0.510 0.490	0,501	
3	Support Gusset	0.500Inches ± 0.010	0.510 0.490	0,500	
4	Support Gusset	4.036Inches ± 0.010	4.046 4.026	4,035	
5	Support Gusset	4.382Inches ± 0.010	4.392 4.372	4,380	
6	Support Gusset	8.274Inches ± 0.010	8.284 8.264	8,274	
7	Support Gusset	10.915Inches ± 0.010	10.925 10.905	10,915	
8	Support Gusset	1.000Inches ± 0.010	1.010 0.990	1,001	
9	Support Gusset	11.198Inches ± 0.010	11.208 11.188	11,199	
10	Support Gusset	0.500Inches ± 0.010	0.510 0.490	0,501	
11	Support Gusset	1.572Inches ± 0.010	1.582 1.562	1,570	
12	Support Gusset	0.125Inches ± 0.010	0.135 0.115	0,116	

Plex 2/1/18 10:49 AM Dart. Gagnon.Michelle